

# COURSE TITLE: CO<sub>2</sub> CAPTURE, PROCESSING & TECHNOLOGIES

Course Duration: 4 days Classroom course

Course Level: Intermediate / Advanced

#### **Overview of Course:**

Fundamental to achieving world targets to limit CO<sub>2</sub> emissions are the technologies to capture, process and sequester CO<sub>2</sub> from a variety of sources. In this course you will learn the technologies available to capture CO<sub>2</sub> from the full array of sources most relevant to Carbon Capture & Storage (CCS) schemes. These include CO<sub>2</sub> removal from natural gas, pre-combustion capture, post-combustion capture, oxy-fuel capture (including chemical looping) and capture from biogas.

After an introduction to global  $CO_2$  emissions and emission targets, the physical and thermodynamic properties of  $CO_2$  are covered and it is emphasised why these properties are important to understanding processing of  $CO_2$ .

The course will cover the various processes used to extract CO<sub>2</sub> from other mixed gases including solvents processes (chemical, physical & proprietary-hybrid); adsorption processes, membranes and cryogenic processes. Dehydration methods are discussed from compression/cooling through glycol dehydration and solid-bed absorption to membrane dehydration.

The challenges of material selection for processing  $CO_2$  are examined. Basic corrosion mechanisms are introduced then the wide range of conditions seen in CCS systems are discussed. These include wet  $CO_2$ , the conditions in pre- and post-combustion capture, oxy-fuel processes, pipeline transport and injection wells.

The choices of equipment for compression and pumping of CO<sub>2</sub> is introduced including advances in shockwave compression.

The course rounds up with an overview of disposal system, covering injection into subterranean aquifers, depleted oil fields and depleted gas fields.

# **DESIGNED FOR YOU, IF YOU ARE...**

- A Process or Facilities Engineer, either a Graduate or a more experienced Technical Professional needing to develop an understanding of the processes available for capturing, processing and sequestering CO<sub>2</sub>.
- An environmental engineer working in an energy-related, chemical or manufacturing industry where CO<sub>2</sub> emissions require regulation
- A consultant engineer working on projects for gas production or in energy-related or industrial projects where carbon capture forms part of the project requirements
- A middle or Senior Manager in the energy industry who is engaged in projects where carbon capture forms part of project requirements

Upstream Concept Engineering Ltd – Bespoke Training for the Energy Industries Contact: PhilTudhope@UCEngineering-Ltd comTel: +44 (0)1932 345288

 Anyone looking to gain a broad understanding of the techniques and challenges associated with capturing and processing CO<sub>2</sub> for a wide variety of sources.

## **HOW WE BUILD YOUR CONFIDENCE**

This course will take the participant step by step through the many gas treating processes. It teaches the fundamentals of each process providing pros and cons of the processes and operating experiences. The course is highly interactive and participants are encouraged to share their own experiences and problems to the benefit of all.

The course uses many exercises to help embed the course material and give participants a handson opportunity to work through project examples and calculations.

## THE BENEFITS FROM ATTENDING

By the end of the course, you will have gained an understanding of the properties of CO<sub>2</sub> and the challenges in extracting and processing it from a wide variety of sources. You will have a sound knowledge of the variety of commercial process that are available to treat CO<sub>2</sub> and will understand the important criteria in selecting the best process for a particular application.

You will have gained this from seasoned professionals who have been involved directly with the processes and have real life experiences to offer not just textbook knowledge.

#### **TOPICS**

- CO<sub>2</sub> emissions and emission targets
- Properties of CO<sub>2</sub>
- Post-combustion CO<sub>2</sub> capture
- Pre-combustion CO<sub>2</sub> capture
- CO<sub>2</sub> capture from Oxy-firing and chemical looping
- CO<sub>2</sub> capture from Biogas
- Direct Air Capture
- Solvent absorption processes (chemical, physical, hybrid)
- Solid bed processes,
- Membranes
- Cryogenic processes
- CO<sub>2</sub> dehydration
- Removal of contaminants from CO<sub>2</sub>
- Corrosion and materials selection
- Compression and pumping equipment selection
- Fluid flow and pipeline design
- CO<sub>2</sub> injection for EOR, disposal in aquifers, depleted oil fields and depleted gas fields

#### **DAILY AGENDA**

# Day 1: Introduction to CO<sub>2</sub> and CO<sub>2</sub> Capture

World CO<sub>2</sub> Emissions & Emission Targets

World Natural Sour Gas Reserves

# Properties of CO<sub>2</sub>

- Thermodynamic Properties
- · Water Content
- · Hydrates & Hydrate Inhibition

Exercise 1: Hydrate Inhibition

Introduction to Corrosion

CO<sub>2</sub> Extraction & Capture

Introduction to CO<sub>2</sub> removal Processes

Exercise 2: How much CO<sub>2</sub>?

# Day 2: CO<sub>2</sub> Capture and Processing

#### Solvent Processes

- · Chemical Solvents
  - Amine Processes
  - · Hot Potassium Carbonate
- Physical Solvents
- Hybrid Solvents
- Solvent Selection
  - · Solvent Selectivity

Exercise 3: Solvent Selection for CO2 Removal

**Adsorption Processes** 

Membranes Separation

- Types of Membranes
- Membrane Flow Schemes

Exercise 4: Membrane Scheme for CO2 Extraction from Gas

# Cryogenic CO<sub>2</sub> Separation

- · Ryan Holmes
- CFZ

# Day 3: CO<sub>2</sub> Extraction

# **Extraction from Natural Gas**

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#### Exercise 5: Amine Circulation Rate

Post-combustion Capture

Pre-combustion Capture

Oxy-firing processes

· Chemical Looping

Capture form Biogas

**Direct Air Capture** 

Capture from Seawater

Dehydration of CO<sub>2</sub>

- Compression & Cooling
- TEG Dehydration
- Adsorption Dehydration

Exercise 6: Mol Sieve Dehydration

Membrane Dehydration

Contaminant Removal from CO<sub>2</sub>

# Day 4: Material Selection, Pumps & Compressors, CO<sub>2</sub> Sequestration

## Material Selection

- Corrosion Challenges in CCS
- Corrosion Mechanisms
- Materials Selection
  - Wet CO<sub>2</sub>
  - Flue Gas
  - Amine Environments
  - Pre-Combustion Capture Processes
  - Post-Combustion Capture Processes
  - Pipelines
    - · Control of Ductile Fractures
  - Injection Wells

Exercise 7: Materials Selection

Pumps & Compressors

Shockwave Compressors

Fluid Flow & Pipeline Design

CO<sub>2</sub> Sequestration

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- EOR
- Aquifer Injection
- Injection into Depleted Oil Fields
- Injection into Depleted Gas Fields

Exercise 8 : CCS Project : Proven vs Experimental

Course Round-Up

# **INSTRUCTOR:**

Phil Tudhope is currently Director of a consulting company, specialising in technical and project management training for graduates and more senior technical staff. He has a first-class honours B.Sc. in Mechanical Engineering from Bristol University and is a Chartered Engineer, Fellow of the Institution of Mechanical Engineers and Associate Member of the Institution of Chemical Engineers.

Phil has over 40 years' experience in Project Management, Technical Development and Change Management in the oil & gas industry and proven technical and managerial capabilities to achieve results with a strong business focus and to effect significant positive change. He is a specialist in front-end (feasibility & concept selection) phases of upstream oil & gas developments with midstream (LNG) experience and project execution experience and has the ability to perform analysis and development work as well as lead and motivate teams.

Amongst other roles, he was Specialist Front End Advisor at Petronas Carigali, Chief Process Engineer at BG Group and Head of Upstream Engineering at Shell Technology India. He has experience worldwide in differing political, social and remote environments, having worked overseas for 28 years including the Far East, USA, Europe, the Middle East and India.

Phil is an experienced instructor including the development and delivery of technical and project management courses.